



## PRODUCT SUPPORT BULLETIN BULLETIN NO. 359

DATE: **July 31, 2002**

MACHINE: **Model K, KL, L, M and M2 Ballast Regulator/Snow Clearing Machines  
Model BC60 Brush Cutter  
All Models of Tie and Utility Cranes  
Bridge Timber Inserter  
Model TJ-380 Track Jack  
18 or 20-Ton Crane**

SERIAL

NUMBER(S): **All machines with p/n 6045 or 6045-1 seats and not originally equipped with seatbelts**

SUBJECT: **Seat Belt Kit - A0327001**

This kit is for installing seat belts on seats not originally equipped with them. Installation requires some minor welding and can be done in about one hour. One kit is required per seat.

### Installation Instructions:

1. Remove positive and negative battery cables from the batteries before any welding begins.
2. Remove seats from seat posts by undoing 4 nuts that attach the seats. Seat posts can be removed by undoing a hex bolt or c-clip from cab underside. Once removed, seat posts can be lifted out of their mounts. Modification of seats posts can be done in place but measures should be taken to protect the floor and any combustibles that might be near by.
3. The angle with threaded bosses (#B-23061) can be aligned with seat post and welded according to the drawing. Painting of area can be done once cool.
4. Reattach seat and seat post in reverse order.
5. Attach seat belts with supplied hardware to threaded bosses. Torque bolts to 35 ft-lbs.

Please contact your NORDCO Representative or the NORDCO Parts Department for pricing and availability.



