



Product Support Bulletin 2004-006

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Maintenance of Way ~ Work Equipment Bulletin

DATE: August 31, 2004

SUBJECT: 46690015 RH Sliding Jaw Bushing Replacement

RATING:

<input checked="" type="checkbox"/> DIRECTIVE (Action is required)	<input type="checkbox"/> ALERT (Potential Problem)
<input type="checkbox"/> INFORMATION (Action is optional)	<input type="checkbox"/> PRODUCT IMPROVEMENT (Enhance Product)

MACHINE MODEL(S): Anchor Applicator Model E & F

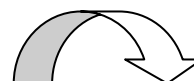
SERIAL NUMBER(S): 680250, 680261, 680278, 680285-680305

SUMMARY: The ID of the cylinder **Clevis Pin Bushings**, used with the **RH Sliding Jaw, p/n 46690015**, may be oversized. The bushings should be replaced with new bushing with a smaller ID, **p/n 22080565**. The LH Sliding Jaw, p/n 46690016, does not have bushings and is not affected by this bulletin.

OPERATIONAL IMPACT: The excess clearance between the bushings and cylinder clevis pin will cause excessive movement and could cause the clevis pin to bend or break. This will eventually damage the **Boxing Cylinder, p/n 28550024**.

ACTION: The bushings are a press fit into the Sliding Jaw. The bushings **MUST** be frozen in dry ice for at least 15 minutes prior to installation. The sliding jaw ears **MUST** be supported while the bushings are being installed to prevent bending or breaking off the ears. See Figure 1. If the bushing holes in the sliding jaw are worn, the sliding jaw must be replaced or the holes must be filled and re-bored before bushing installation. Contact the Nordco Service Department for assistance.

WARRANTY: Replacement bushings will be supplied under warranty for the machine serial numbers shown above. Installation of the bushings is the responsibility of the customer.



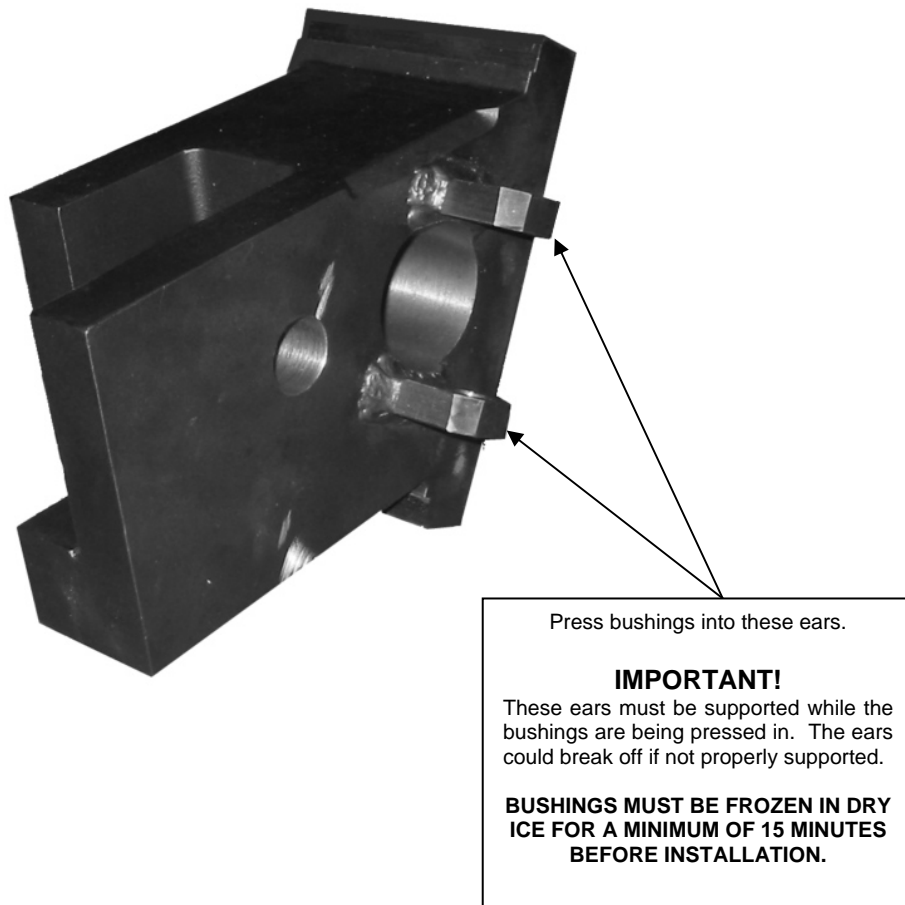


Figure 1